

The addition of graphite and PTFE provides higher wear resistance and lower coefficient of friction compared to the unfilled grade as well as little or no stick-slip in use. This extruded grade excels in severe wear applications such as non-lubricated bearings, seals, bearings cages and reciprocating compressor parts.

Physical properties (indicative values*)

| PROPERTIES | Test methods ISO/(IEC) | Units | VALUES |
|---|------------------------|-------------------|---------------------|
| Colour | — | — | black |
| Density | 1183 | g/cm ³ | 1.45 |
| Water absorption: | | | |
| - after 24 h immersion in water of 23°C (1) | 62 | mg | 26 |
| | 62 | % | 0.30 |
| - at saturation in air of 23°C / 50% RH | — | % | 1.9 |
| - at saturation in water of 23°C | — | % | 3.8 |
| Thermal Properties | | | |
| Melting temperature | — | °C | NA |
| Glass transition temperature | — | °C | 280 |
| Thermal conductivity at 23°C | — | W/(K·m) | 0.54 |
| Coefficient of linear thermal expansion: | | | |
| - average value between 23 and 100°C | — | m/(m·K) | 25·10 ⁻⁶ |
| - average value between 23 and 150°C | — | m/(m·K) | 25·10 ⁻⁶ |
| - average value above 150°C | — | m/(m·K) | 25·10 ⁻⁶ |
| Temperature of deflection under load: | | | |
| - method A: 1.8 MPa | 75 | °C | 280 |
| Max. allowable service temperature in air: | | | |
| - for short periods (2) | — | °C | 270 |
| - continuously: for min. 20,000h (3) | — | °C | 250 |
| Flammability (4): | | | |
| - "Oxygen index" | 4589 | % | 44 |
| - according to UL 94 (1.5/3 mm thickness) | — | — | V-0/V-0 |
| Mechanical Properties at 23°C | | | |
| Tension test (5): | | | |
| - tensile stress at break (6) | 527 | MPa | 80 |
| - tensile strain at break (6) | 527 | % | 5 |
| - tensile modulus of elasticity (7) | 527 | MPa | 5,800 |
| Compression test (8): | | | |
| - compressive stress at 1% nominal strain (7) | 604 | MPa | 31 |
| - compressive stress at 2% nominal strain (7) | 604 | MPa | 58 |
| Charpy impact strength - Notched | 179/1eA | kJ/m ² | 4 |
| Ball indentation hardness (9) | 2039-1 | N/mm ² | 200 |
| Rockwell hardness (9) | 2039-2 | — | M 105 |
| Electrical Properties at 23°C | | | |
| Volume resistivity | (60093) | Ω·cm | > 10 ¹³ |
| Surface resistivity | (60093) | Ω | > 10 ¹³ |
| Relative permittivity ε _r : | | | |
| - at 100 Hz | (60250) | — | 6.0 |
| - at 1 MHz | (60250) | — | 5.4 |
| Dielectric dissipation factor tan δ : | | | |
| - at 100 Hz | (60250) | — | 0.037 |
| - at 1 MHz | (60250) | — | 0.042 |

Note: 1 g/cm³ = 1,000 kg/m³; 1 MPa = 1 N/mm²; 1 kV/mm = 1 MV/m

NA: not applicable

Legend

- (1) According to method 1 of ISO 62 and done on discs Ø 50 x 3mm.
- (2) Only for short time exposure (a few hours) in applications where no or only a very low load is applied to the material.
- (3) Temperature resistance over a period of min. 20,000 hours. After this period of time, there is a decrease in tensile strength of about 50% as compared with the original value. The temperature value given here is thus based on the thermal-oxidative degradation which takes place and causes a reduction in properties. Note, however, that the maximum allowable service temperature depends in many cases essentially on the duration and the magnitude of the mechanical stresses to which the material is subjected.
- (4) These mostly estimated ratings, derived from raw material supplier data, are not intended to reflect hazards presented by the materials under actual fire conditions. There is no UL-yellow card available for TORLON 4301 PAI stock shapes.
- (5) Test specimens: Type 1 B.
- (6) Test speed: 5 mm/min.
- (7) Test speed: 1 mm/min.
- (8) Test specimens: cylinders Ø 12 x 30 mm.
- (9) 10 mm thick test specimens.

- This table is a valuable help in the choice of a material. The data listed here fall within the normal range of product properties of dry material. **However, they are not guaranteed and they should not be used to establish material specification limits nor used alone as the basis of design.**

It has to be noted that TORLON 4301 PAI is a filled, and consequently anisotropic material (properties differ when measured parallel and perpendicular to the extrusion direction).

Availability

Round Rods: Ø 6.35-50.80 mm - **Plates:** Thicknesses 6.35-25.40 mm

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